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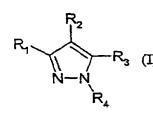
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(54) Title: PROCESS OF MAKING SUBSTITUTED PYRAZOLES



(II)

$$R_1 \longrightarrow CH-X$$
 (III)

(57) Abstract: Disclosed is a process of making substituted pyrazoles (I) from substituted benzophenone hydrazones (II) with a variety of 1,3-bifunctional substrates (III) under acid conditions. The pyrazole compounds are useful for making pharmaceutical compounds. In said formula, wherein X is chosen from -CN and -C(O)-R3 wherein if X is CN then R3 in the product formula (1) is amino.